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 4 Context of the Organization
 4.1 Organizational Context
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 2. Added Figure 2 to support to support the BTD QMS Process Flow JGV 11-8-17 Updated to clarify risk, inputs, out puts and KPI's for Support and Management Process in QMS Process ...
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 ISO 9001:2015 requirements, and is supported by additional procedures where necessary. The quality management principles stated in ISO 9000, and ISO 9004, have been taken into consideration during the development of this Quality Policy Manual. This Quality Manual specifies the general requirements for Millennium competence towards a
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